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METHOD OF LASER ANNEALING**ABSTRACT OF THE DISCLOSURE**

A method for laser annealing a part includes the steps of providing automated tooling, providing a laser, and providing a metal part to be annealed. The method also includes the steps of moving either one of the laser or metal part by the automated tooling relative to a stationary one of the other laser or metal part. The method further includes the steps of supplying power to the laser to heat a portion of the metal part to a predetermined temperature to anneal the portion of the metal part as the laser and metal part move relative to each other.